



**Product Data Sheet &  
General Processing Conditions**

**ZOVGOV® M25G5FR  
Polybutylene Terephthalate (PBT)  
Glass Fiber  
Flame Retardant  
UL94 V-0**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Primary Additive	25 %	25 %	
Specific Gravity	1.61	1.61	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0030 - 0.0050 in/in	0.30 - 0.50 %	D 955
Water Absorption, 24 hrs @ 23°C	0.070 %	0.070 %	D 570

**MECHANICAL**

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.2 ft-lbs/in	64 J/m	D 256
unnotched 1/8 in (3.2 mm) section	12.0 ft-lbs/in	641 J/m	D 4812
Tensile Strength	17000 psi	117 MPa	D 638
Tensile Elongation	3.0 - 4.0 %	3.0 - 4.0 %	D 638
Tensile Modulus	1.30 x 10 <sup>6</sup> psi	8964 MPa	D 638
Flexural Strength	25000 psi	172 MPa	D 790
Flexural Modulus	1.10 x 10 <sup>6</sup> psi	7584 MPa	D 790
Hardness Rockwell, R	118	118	D 785

**ELECTRICAL**

Volume Resistivity	> 1E16 ohm.cm	> 1E16 ohm.cm	D 257
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**THERMAL**

Deflection Temperature @ 264 psi (1820 kPa)	385 °F	196 °C	D 648
@ 66 psi (455 kPa)	410 °F	210 °C	D 648
Ignition Resistance* Flammability	V-0 @ 1/32 in	V-0 @ 0.8 mm	UL94

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.  
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.  
\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	460 - 520 °F	238 - 271 °C
Mold Temperature	175 - 225 °F	79 - 107 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.03 %	0.03 %
Dew Point	-20 °F	-29 °C

**PROCESSING NOTES**

Desiccant Type Dryer Required.